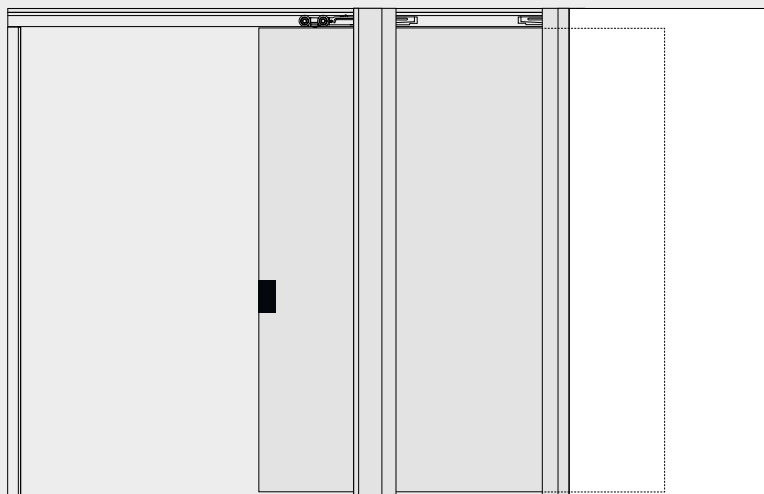
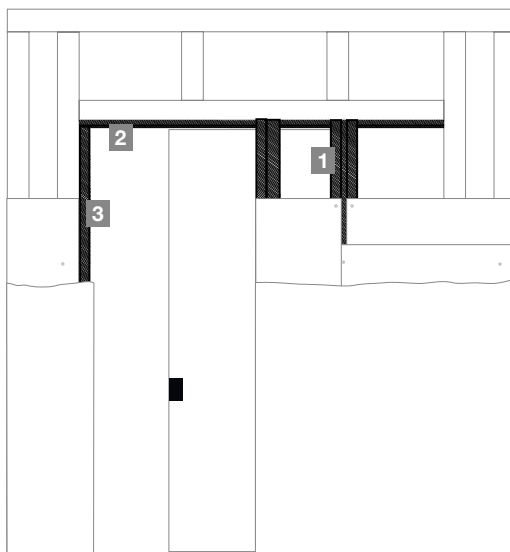


X5

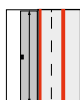


DOUBLE SOFT SLIDE
PURE SUSPENSION



POCKET SLIDING DOOR SYSTEM

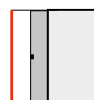
Use our **3 boxes** to build your customised sliding door.



Box 1



Box 2



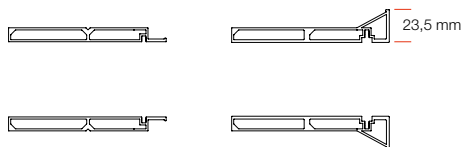
Box 3



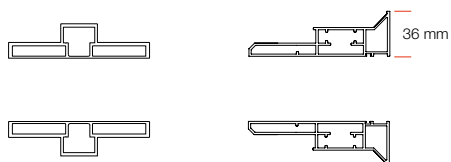
CONTENT

BOX 1 - UPRIGHTS

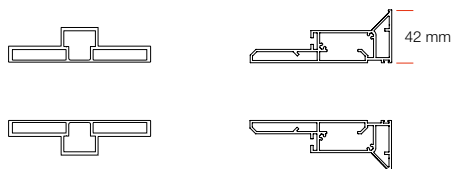
X5



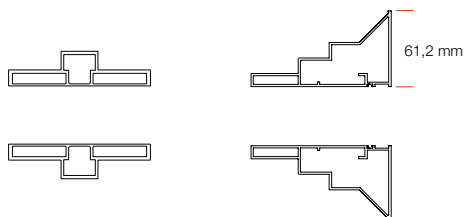
X5D



X5D32



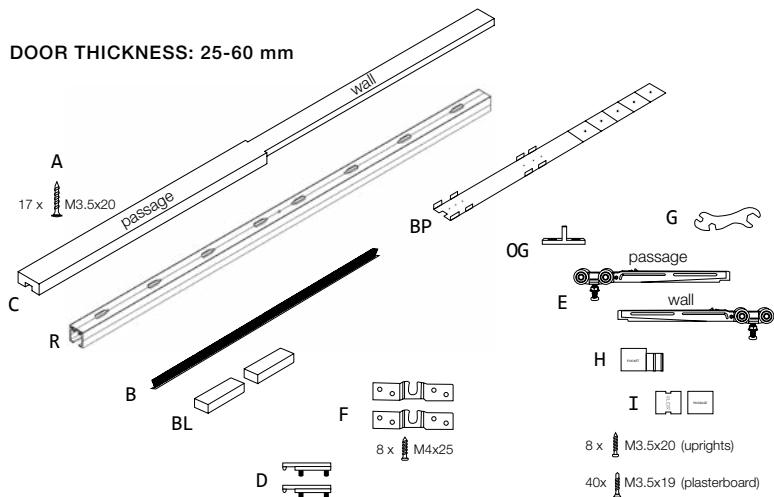
X5D50





BOX 2 - TRACK + HARDWARE

DOOR THICKNESS: 25-60 mm



A = Screws track - beam

C = Beam

R = Xinnix removable track

B = Brushes

Ω 75 = 5 mm brush

Ω 100 = 19 mm brush

BL = Styrofoam blocks

Ω 75 = 57x82 mm

Ω 100 = 82x57 mm

D = 2x Activator

E = 2x Soft close

F = Suspension (to be replaced by the Pure set)

BP = Baseplate

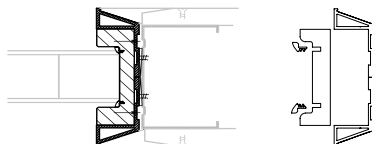
OG= Bottom guide

H = Connection bracket (pocket)

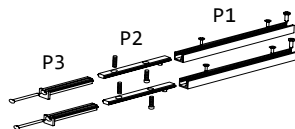
I = Removable bracket + cover (passage)

G = Adjustment key

BOX 3 - FINISH



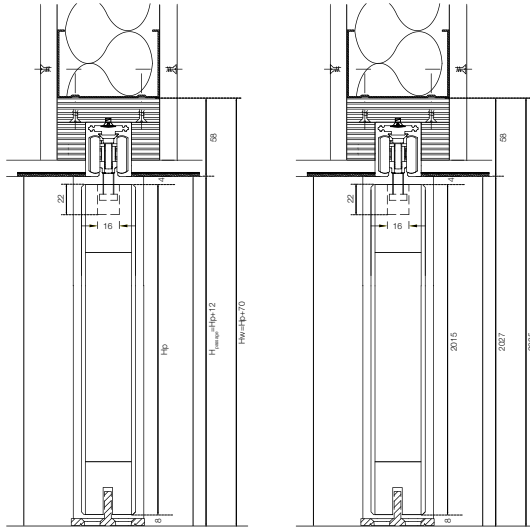
We supply a closing profile for a door with a thickness of 40-44 mm. Other door thicknesses are available on demand.



Install this set instead of the standard suspension [F].



Check if you track is removable and use our configurator tab 'Technical information'.



Hp: height door panel

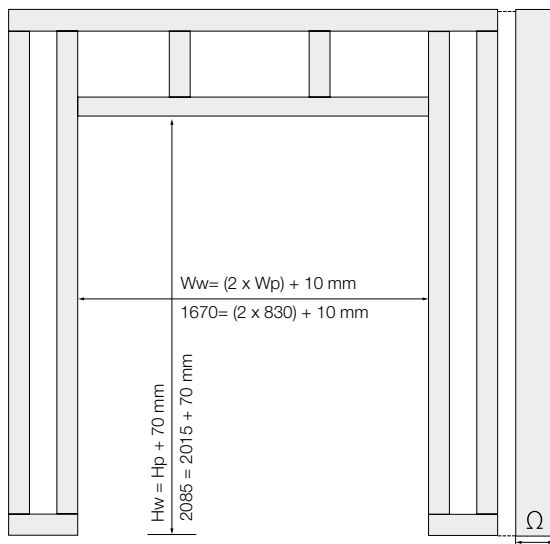
[illegible]

Ω100: door thickness 40-60 mm



INSTALLATION

00 CONSTRUCTION

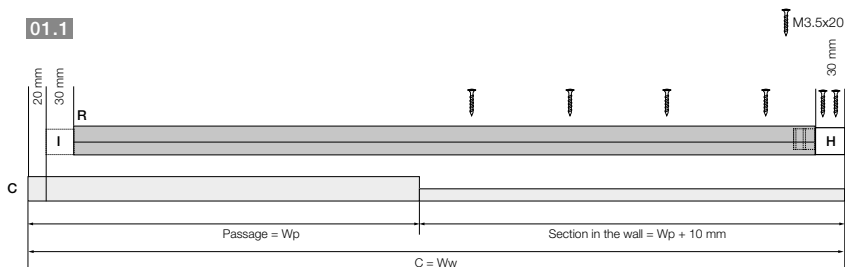


Ww: width profile construction
Wp: width door panel
Hw: height profile construction
Hp: height door panel
 Ω : profile width

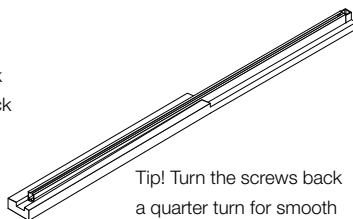
!! The X5 sets are **customisable**. Go to page 13 for instructions.

01 BEAM

01.1



Attach the track [R] and the connection bracket [H] to the beam [C]. Use the provided screws [A] to secure the track to the section that goes into the wall. The holes in the track dictate the placement of the screws.



Tip! Turn the screws back a quarter turn for smooth disassembly of the rail.



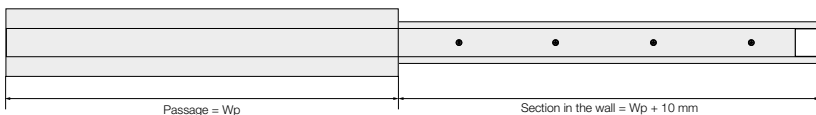
01.2



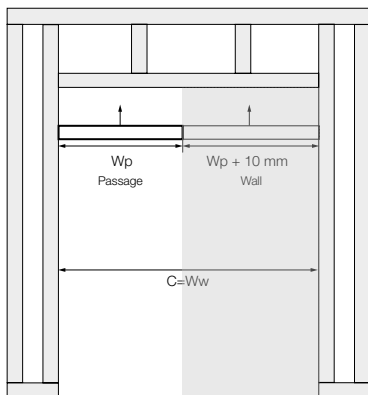
Slide the track towards the end of the wide side of the beam [C] to disassemble the track.

Half of the provided screws [A] are attached to the section of the beam that goes into the wall [C].

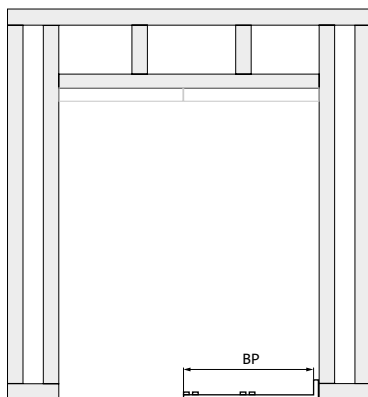
01.3



Mark the spots where the screws still need to be installed. Then attach the beam [C] with the connection bracket [H] to the construction.



02 BASEPLATE



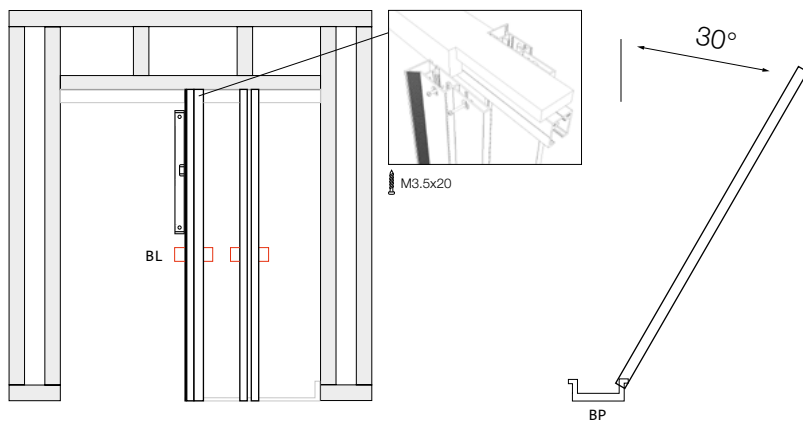
Bend the baseplate according to the following example, then break it along the line. Position the plate and attach it **after** the uprights are installed.

Wp: width door panel

Wp = 630 mm	→	BP = 600 (indicated on the baseplate)
Wp = 830 mm	→	BP = 800
Wp = 930 mm	→	BP = 900
Wp = 1030 mm	→	BP = 1000

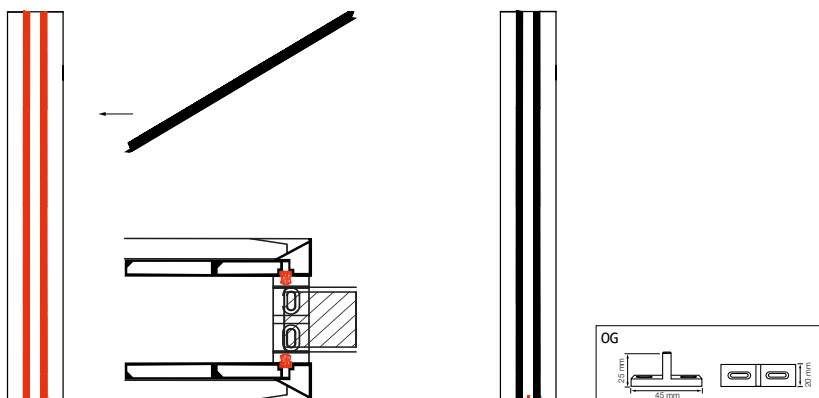


03 UPRIGHTS



Place one pair of uprights on the base plate (starting position at 30°). Level them and attach them to the beam [C]. Then attach the baseplate to the floor, determine the screws to use based on the surface. Then secure the other uprights. Place the Styrofoam blocks [BL] between the uprights during the installation to prevent the walls from bending.

04 BRUSHES AND BOTTOM GUIDE



Stick the brushes [B] to the inner side of the uprights.

Tip! Remove the wires after installation.

Ω 75 = 5 mm brush

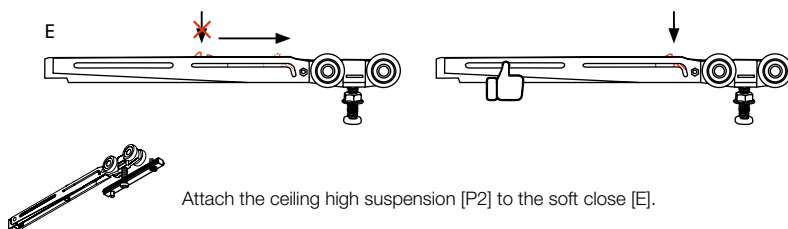
Ω 100 = 19 mm brush

Install the provided bottom guide [OG].

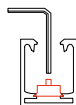
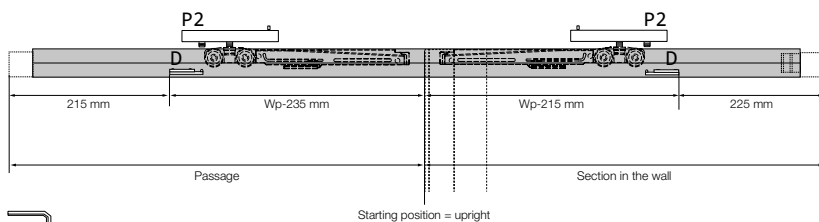


05 HARDWARE

Set up the soft-close as shown in the drawing.



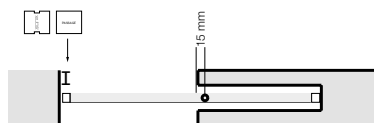
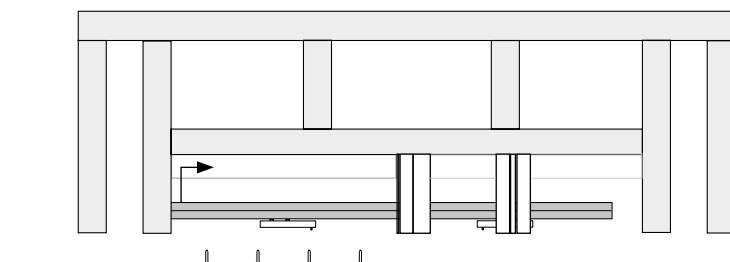
Position the activator [D] and the soft close [E] as shown in the drawing. Adjust the activator later if needed.



Check the position of the activator!

06 TRACK

Attach the track [R] with the hardware to the beam [C]. Once in position attach the remaining screws.



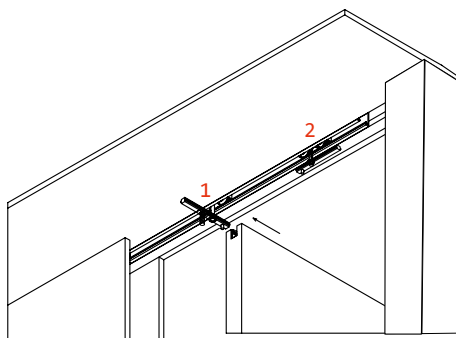
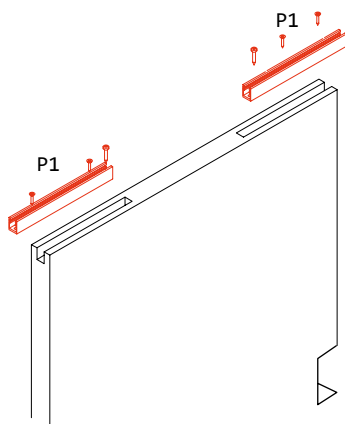
Then attach the track. Use the drawing to determine the position. Attach the removable bracket and the cover [I].



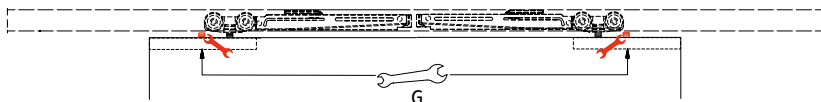
07 INSTALLATION DOOR PANEL

Install part [P1] of the Pure set in the door panel. Use [P3] to determine the exact position, [P3] is aligned with the edge of the door leaf.

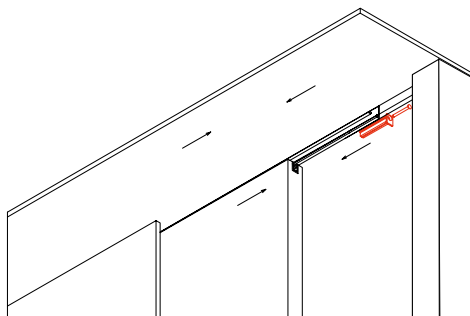
The milling plan is available on page 14.



Slide part [P2] in part [P1] of the Pure suspension. Start with the suspension on the wall side. Slide part [P3] in part [P1] of the Pure suspension and fasten with the provided screw.

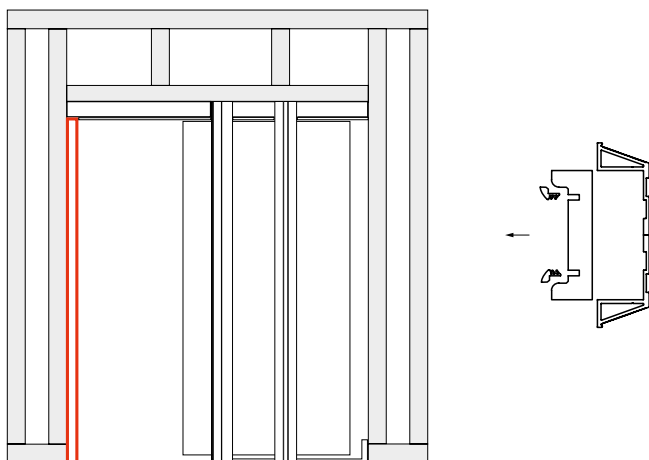


Fasten part [P2] using the screw shown above.

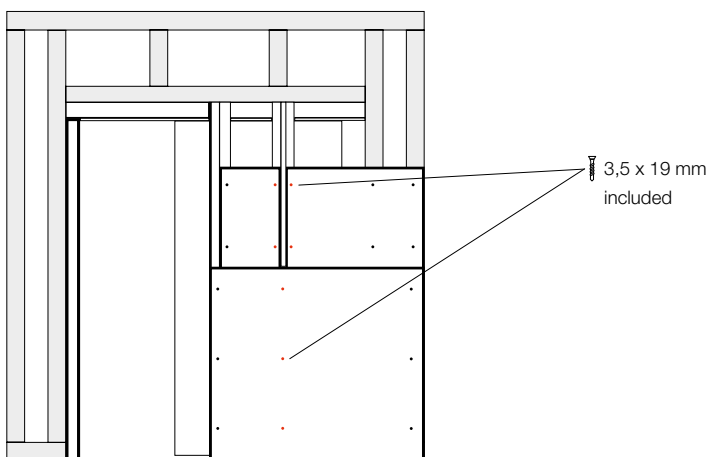


Slide part [P3] in part [P1] of the Pure suspension and fasten with the provided screw.

08 CLOSING PROFILE



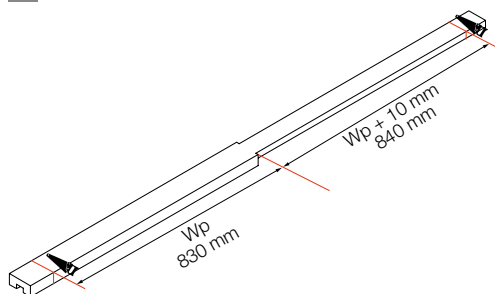
08 PLASTERBOARD





ADJUSTMENTS

1 BEAM [C]

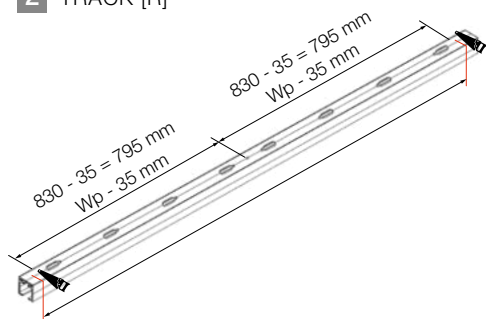


Adjust the beam according to the chosen door width.

Wp = door width

Wp = minimal 660 mm

2 TRACK [R]



Adjust the track according to the formula.

3 UPRIGHTS



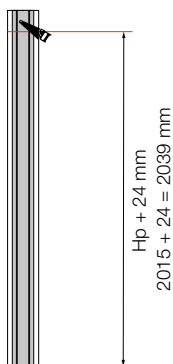
Adjust the uprights according to the formula.

H_p = height door panel

Height uprights = $H_p + 65$ mm



4 CLOSING PROFILE

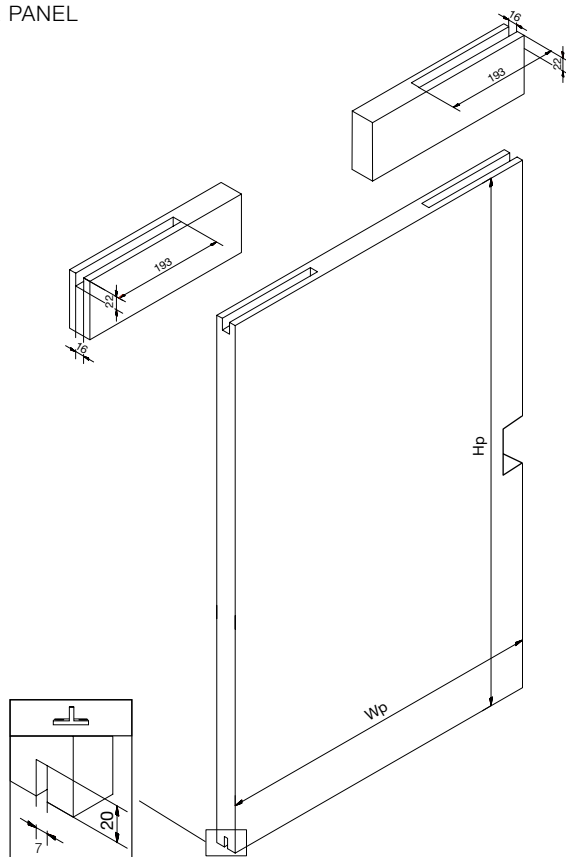


Adjust the closing profile according to the formula.

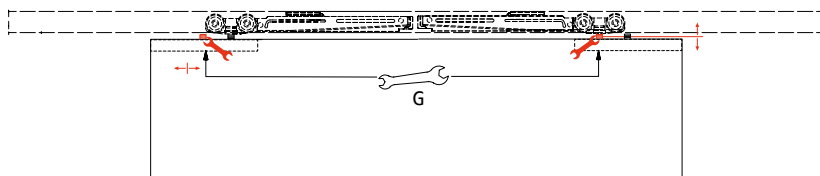
H_p = height door panel

Height closing profile = $H_p + 24 \text{ mm}$

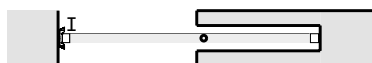
5 DOOR PANEL



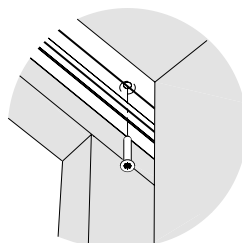
READJUSTMENT



DISASSEMBLY



Release the removable bracket [I]. Remove all visible screws on the passage side that secure the track to the beam. Then remove the fixation screw which is centrally positioned on the track.



Slide the Track towards the closing profile, the track is detached, tilt the track to remove it.

